

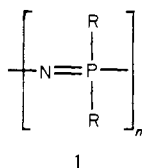
Mechanism of the Reaction between Alkyl or Aryl Grignard Reagents and Hexachlorocyclotriphosphazene: An Explanation of Bi(cyclophosphazene) Formation^{1,2}

Harry R. Allcock,* James L. Desorcie, and Paul J. Harris

Contribution from the Department of Chemistry, The Pennsylvania State University, University Park, Pennsylvania 16802. Received June 4, 1982

Abstract: An understanding has been obtained of the complex mechanisms that are followed when alkyl or aryl Grignard reagents react with $(\text{NPCl}_2)_3$ (**2**) in tetrahydrofuran. The main products are monoalkylcyclotriphosphazenes (**3**) and bi(cyclotriphosphazenes) (**4**). The predominance of one product or the other depends on the reaction temperature and on the organic functionality of the Grignard reagent. The structural characterization of the bi(cyclotriphosphazenes) is described together with the reaction pathways that lead to bi(cyclotriphosphazene) formation. Two competitive pathways exist. Nucleophilic substitution on **2** yields the monoalkylcyclotriphosphazenes (**3**), while metal-halogen exchange on **2**, followed by chlorine replacement, generates the metalophosphazene intermediate (**6**). Species **3** and **6** react to form the bi(cyclophosphazenes). Compounds **3** can also result from metal-halogen exchange between **6** and **2**. Steric effects play a powerful role in directing the course of the reaction. The possible application of these results to macromolecular synthesis is discussed.

A need exists for synthetic routes for the preparation of long chain poly(organophosphazenes) that contain alkyl- or aryl groups bonded to the skeleton through phosphorus-carbon bonds (**1**).³



These polymers would be structural analogues of the poly(organosiloxanes). Such polymers (**1**) should possess high photolytic, oxidative, and thermal stability⁴ and should also be of considerable interest as biomedical materials. Thus, a general route to the synthesis of a wide range of polymers of type **1** would have a significant impact on polymer chemistry and technology.

Three routes to species **1** seem promising: (1) Direct condensation synthesis from small-molecule alkyl- or arylphosphorus-silicon precursors.⁵ This method has already yielded a number of interesting homopolymers.⁵ (2) Ring-opening polymerization of alkyl- or arylcyclophosphazenes.⁶ So far, only cyclic phosphazenes that possess both organic and halogeno side groups proved amenable to polymerization. (3) Organometallic substitutive halogen replacement reactions carried out on halogenophosphazene linear high polymers such as $(\text{NPCl}_2)_n$ ⁷ or $(\text{NPF}_2)_n$.³ This method is intuitively appealing because it would allow the facile introduction of a wide range of different organic side groups and permit the synthesis of noncrystalline mixed-substituent polymers. The reactions discussed in this paper are relevant to routes 2 and 3, both from the viewpoints of "monomer" synthesis and as model reactions for the analogous high polymeric substitution reactions.⁸

The organometallic reactions of halophosphazenes have generated considerable interest during the past decade and some

controversy as well.⁹⁻¹⁴ Such reactions have been reported to lead to halogen replacement by organic groups, phosphorus-nitrogen skeletal bond cleavage, or low-yield coupling reactions to give traces of bi(cyclophosphazenes).^{10,12} Previous investigators have reported that skeletal cleavage reactions predominate when $(\text{NPCl}_2)_3$ (**2**) reacts with phenylmagnesium bromide,¹¹ diphenylmagnesium,¹³ or phenyllithium.¹³ Treatment of the macromolecular analogue, $(\text{NPCl}_2)_n$, with phenyllithium brings about appreciable skeletal cleavage.⁷

The skeletal cleavage problem, at the small molecule level, can be avoided by the use of organocopper reagents.¹⁵⁻¹⁸ Moreover, the mechanism of these reactions provides a new insight into the

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(19) Percentages are based on relative proportions of phosphazene rings.

(20) Relative yields were determined from integrated ³¹P NMR spectra of crude reaction mixtures by using a Varian Associates CFT-20 spectrometer operating at 32 MHz. The flip angle employed in the FT data collection was 45°, and the pulse repetition rate was 30 s. Acquisition of 500-600 scans was required to give well-resolved spectra. The peak integrations were accurate to less than ±3%.

(21) Electron impact mass spectral data were obtained with the use of an AEI MS 902 mass spectrometer.

(22) Elemental analysis was obtained by Galbraith Laboratories, Knoxville, TN 37921.

(23) Infrared spectra were recorded on a Perkin-Elmer 580 infrared spectrometer. The samples were prepared as KBr disks.

(24) ³¹P NMR spectra were recorded with the use of a Bruker WP-200 spectrometer operating at 80 MHz or a Varian Associates CFT-20 spectrometer operating at 32 MHz. All spectra were obtained for solutions of the compounds in CDCl₃. Positive chemical shifts are downfield from external phosphoric acid.

(25) ¹H NMR spectra were recorded with the use of a Bruker WP-200 spectrometer operating at 200 MHz. All spectra were obtained on a solution of the compound in CDCl₃. Chemical shifts are relative to tetramethylsilane at δ = 0.

(26) No phosphorus-phosphorus couplings were observed for the alkyl-substituted bi(cyclotriphosphazenes). However, fine splitting was observed in the proton decoupled ³¹P NMR spectrum of **4** (R = C₆H₅) when it was obtained at 80 MHz by employing a Gaussian multiplication with -5.0-Hz line broadening, |J_{PNP} + J_{PPNP}| = 8.7 Hz.

(27) No attempts were made to determine the absolute sign of any of the coupling constants.

(1) This paper is part in a series on phosphorus-nitrogen ring systems and high polymers. For a previous paper in this series see: Allcock, H. R.; Lavin, K. D.; Tollefson, N. M.; Evans, T. L. *Organometallics* **1983**, *2*, 267.

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Table I. Reactions of Alkyl and Aryl Grignard Reagents with $(\text{NPCl}_2)_3$ in Tetrahydrofuran^{19,20}

Grignard reagent	react. temp (°C)	% 3	% 4	equiv of $\text{RMgX}/(\text{NPCl}_2)_3$	% cyclic prods recvd
CH_3MgCl^a	0	0	100	2.0	75
CH_3MgCl^a	66	15	85	2.0	72
CH_3MgBr^b	0	0	100	2.0	71
CH_3MgBr^b	66	17	83	2.0	67
$\text{C}_2\text{H}_5\text{MgCl}^a$	0	47	53	1.5	81
$\text{C}_2\text{H}_5\text{MgCl}^a$	66	62	38	1.5	76
$\text{C}_2\text{H}_5\text{MgBr}^b$	0	46	54	1.5	77
$\text{C}_2\text{H}_5\text{MgBr}^b$	66	64	36	1.5	74
$n\text{-C}_3\text{H}_7\text{MgCl}^a$	0	46	54	1.5	83
$n\text{-C}_3\text{H}_7\text{MgCl}^a$	66	64	36	1.5	77
$n\text{-C}_4\text{H}_9\text{MgCl}^a$	0	47	53	1.5	84
$n\text{-C}_4\text{H}_9\text{MgCl}^a$	66	69	31	1.5	82
$i\text{-C}_3\text{H}_7\text{MgCl}^b$	0	100	0	1.0	89
$i\text{-C}_3\text{H}_7\text{MgCl}^b$	66	100	0	1.0	85
$t\text{-C}_4\text{H}_9\text{MgCl}^a$	0	very slow reaction ^c	0	2.0	95
$t\text{-C}_4\text{H}_9\text{MgCl}^a$	66	50 ^d	0	2.0	87
$\text{C}_6\text{H}_5\text{MgCl}^a$	0	0	100	2.0	60
$\text{C}_6\text{H}_5\text{MgCl}^a$	66	0	100	2.0	58
$\text{C}_6\text{H}_5\text{MgBr}^b$	0	0	100	2.0	56
$\text{C}_6\text{H}_5\text{MgBr}^b$	66	0	100	2.0	53

^a Grignard reagent in THF. ^b Grignard reagent in diethyl ether.

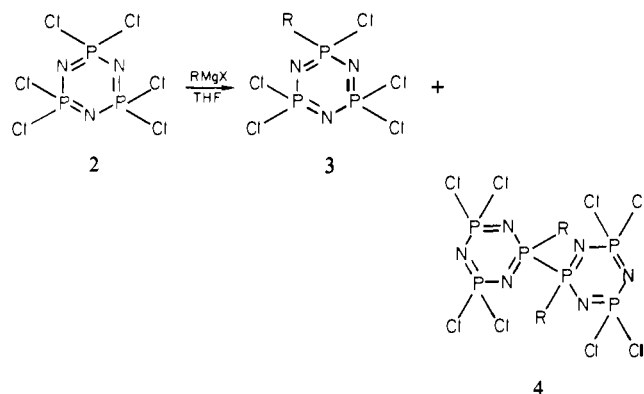
^c No reaction observed after 48 h. ^d Remainder of phosphorus-containing compounds consisted of unreacted $(\text{NPCl}_2)_3$.

behavior of organometallic reagents with phosphazenes, an insight that suggests that Grignard reagents may interact with halophosphazenes by hitherto unsuspected pathways. These pathways are of critical importance for high polymer synthesis.

In this paper we report surprising results obtained from a study of the reactions of alkyl or aryl Grignard reagents with $(\text{NPCl}_2)_3$ in tetrahydrofuran. Unlike the earlier studies,¹¹⁻¹³ in which diethyl ether or 1,4-dioxane was used as solvents, the reactions reported here led to the high-yield formation of organic-substituted rings and bi(cyclophosphazenes) in which the rings were linked by a P-P bond. Thus, we have explored the mechanism of this reaction in an attempt to chart a strategy to the synthesis of high polymers of type 1 and to understand the general behavior of Grignard reagents in the presence of main group halide compounds.

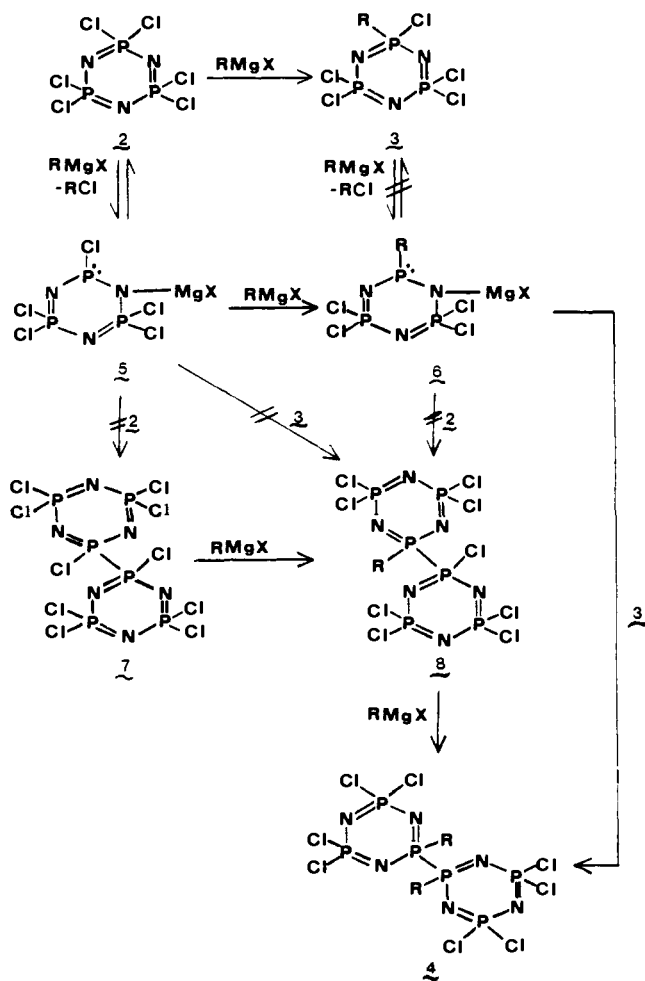
Results and Discussion

Reaction Products. The two types of products formed when hexachlorocyclotriphosphazene (2) reacts with Grignard reagents



in tetrahydrofuran in the 0–66 °C temperature range are monoalkylcyclophosphazenes (3) and bi(cyclophosphazenes) (4). Species of types 3 are produced where R is CH_3 , C_2H_5 , $n\text{-C}_3\text{H}_7$, $n\text{-C}_4\text{H}_9$, $i\text{-C}_3\text{H}_7$, or $t\text{-C}_4\text{H}_9$. Some examples of species 3 have been synthesized earlier via an alternative route;¹⁸ they are valuable polymerization “monomers”. However, species 4 is an unexpected product. It was obtained as a series of white, air-stable derivatives in which R is CH_3 , C_2H_5 , $n\text{-C}_3\text{H}_7$, $n\text{-C}_4\text{H}_9$, or C_6H_5 . The relative yields of 3 and 4 varied with the organic component of the Grignard reagent and the reaction temperature in a manner that

Scheme I



provides clues to the reaction mechanism. The reaction conditions and yields are summarized in Table I. The structural characterization of species 4 is summarized in the Experimental Section and in Tables II–IV (supplementary material; see paragraph at end of paper regarding supplementary material).

Overview of the Reaction Pathway. The simplest explanation for the formation of 3 is direct nucleophilic replacement of chlorine in 2 by the Grignard reagent (Scheme I). Similar interactions are well documented for the reactions between cyclic fluoro-phosphazenes and organometallic reagents.^{10,14} It is also well-known that nucleophilic displacement occurs readily when halophosphazenes react with alkoxides, aryloxides, or amines.⁹ However, as will be discussed later, a metal–halogen exchange interaction may also account for the formation of 3.

Unlike the formation of monoalkylcyclophosphazene (3), only one reaction pathway appears to lead to the formation of the bi(cyclic) species (4). We believe that the formation of the P–P bond is preceded by a metal–halogen exchange process to yield 5, followed by chlorine replacement to yield a metallophosphazene intermediate (6). This species then undergoes a chlorine replacement reaction with 3 to yield a bi(cyclophosphazene) (4). As shown in Scheme I, a number of additional interconnecting pathways seem plausible on theoretical grounds but are not, in fact, followed. Later sections of this paper contain the evidence on which this statement is based.

The key assumption of the overall mechanism is the participation by metallophosphazene intermediates, such as 5 or 6. Reactive metallophosphazenes can be generated via the reactions of Grignard reagents with 2 in the presence of $(n\text{-Bu}_3\text{PCu})_4$ ¹⁵ and by the metallation of hydridophosphazenes.^{17,28} Schmidpeter

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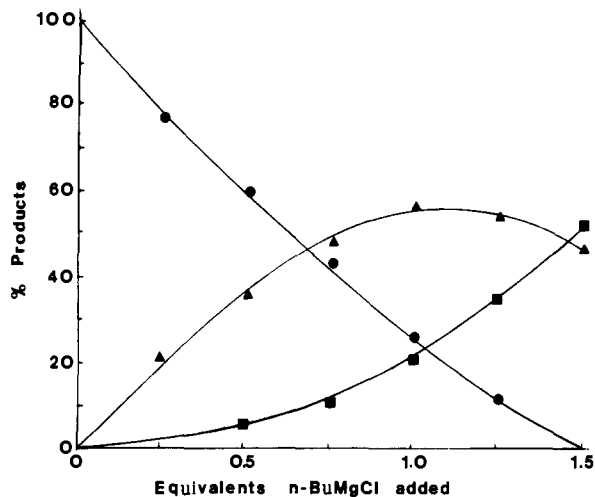


Figure 1. Changes in the relative concentrations of phosphazene compounds as $n\text{-C}_4\text{H}_9\text{MgCl}$ is added to $(\text{NPCl}_2)_3$ at 0°C in THF [(●) $(\text{NPCl}_2)_3$; (▲) $\text{N}_3\text{P}_3\text{Cl}_5\text{-}n\text{-C}_4\text{H}_9$; (■) $(\text{N}_3\text{P}_3\text{Cl}_4\text{-}n\text{-C}_4\text{H}_9)_2$].^{19,20}

and co-workers²⁸ have synthesized a bi(cyclophosphazene) by a coupling reaction between a metallophosphazene and a halocyclophosphazene. Moreover, phosphinothioic halides react with Grignard reagents by a metal-halogen exchange pathway to yield $\text{R}_2\text{P(S)MgX}$ and an alkyl halide, followed by coupling with additional $\text{R}_2\text{P(S)Cl}$ to give P-P bonded species.²⁹ Significantly, appreciable quantities of CH_3Cl or $\text{C}_2\text{H}_5\text{Cl}$ were detected when **2** interacted with CH_3MgBr or $\text{C}_2\text{H}_5\text{MgBr}$.³⁰ The additional ethane or butane detected is indicative of a reaction between the two alkyl halides and the appropriate Grignard reagents. Thus, the evidence for the participation by metallophosphazene intermediates is quite strong, and further evidence will be developed later.

Alternative Reaction Pathways to 4. The exact reaction pathway that leads to the formation of the metallophosphazene intermediate and, eventually, to the bi(cyclophosphazene) (**4**) remains uncertain. For example, it is not clear whether these reactions involve radical or ionic processes. However, sufficient evidence has been obtained to allow the overall mechanism to be understood.

Two main reaction manifolds can be envisaged that could yield bi(cyclophosphazenes). Both involve coupling reactions between a metallophosphazene and a cyclic halophosphazene. They are outlined in Scheme I. The important mechanistic questions are as follows: (1) Are the final reaction products (**4**) generated via **7** or by the more complicated routes that involve **3** or **6**? (2) Is the monoorganocyclophosphazene (**3**) a reaction intermediate on the pathway to **8**, **4**, or **6** or is it a nonparticipating side product? (3) Does the starting material (**2**) participate in the ring-coupling step? As shown in Scheme I, one rather complex pathway that does involve **3** appears to be responsible for the formation of bi(cyclophosphazenes). The evidence for this pathway (and against the alternative routes) is summarized in the following sections.

³¹P NMR Analysis of the Reaction. The involvement of monoalkylcyclophosphazenes (**3**) in the formation of bi(cyclophosphazenes) (**4**) was detected by a monitoring of the progress of the reaction using ³¹P NMR spectroscopy. In a typical experiment, 0.5 equiv of Grignard reagent [relative to $(\text{NPCl}_2)_3$] was added to a tetrahydrofuran solution of **2** at 0 or 66°C . The solution was then stirred for 24 h and an aliquot was analyzed by ³¹P NMR spectroscopy.²⁰ The procedure was then repeated until the starting material (**2**) could no longer be detected or until 2.0 equiv of Grignard reagent had been added.

When **2** was treated with $\text{C}_2\text{H}_5\text{-}$, $n\text{-C}_3\text{H}_7\text{-}$, or $n\text{-C}_4\text{H}_9\text{MgX}$ at 0°C , species **3** was detected first. As compound **4** began to

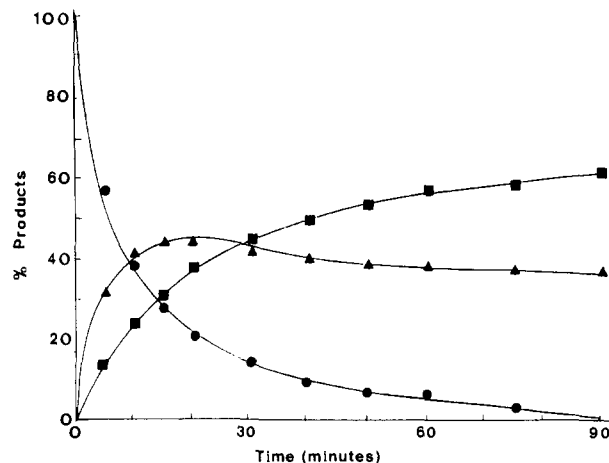


Figure 2. Changes in the relative concentrations of phosphazene compounds as 1.5 equiv of $n\text{-C}_4\text{H}_9\text{MgCl}$ reacts with $(\text{NPCl}_2)_3$ at 0°C in THF [(●) $(\text{NPCl}_2)_3$; (▲) $\text{N}_3\text{P}_3\text{Cl}_5\text{-}n\text{-C}_4\text{H}_9$; (■) $(\text{N}_3\text{P}_3\text{Cl}_4\text{-}n\text{-C}_4\text{H}_9)_2$].^{19,20}

appear, the concentration of **3** increased to a maximum and then decreased. By the point at which all the starting material (**2**) had been consumed, the concentration of **4** had exceeded that of **3**. This behavior is illustrated in Figure 1 for the reaction of $n\text{-C}_4\text{H}_9\text{MgCl}$ with $(\text{NPCl}_2)_3$ at 0°C . Similar results were obtained when all three reactions were carried out at 66°C . Methylmagnesium halides gave rise to similar behavior except that the concentration of **3** was significantly less than in the other three cases. Also, species **4** constituted the only product present by the time that 2.0 equiv of Grignard reagent had been added at 0°C .

The results described above demonstrate that compounds of type **3** must participate as reaction intermediates in the pathway that leads ultimately to **4**. If the two types of compounds were formed by independent mechanisms, no decrease in the concentration of either product would be observed. No reactions, other than the formation of **4**, were detected that might account for the decrease in the concentration of **3**. Also, when the reaction was followed as a function of time (Figure 2), it could be clearly seen that the concentration of **3** quickly reaches a maximum and then declines slightly, while the concentration of **4** increases steadily throughout the course of the reaction.

The data also suggest that $\text{N}_3\text{P}_3\text{Cl}_5\text{CH}_3$ is more reactive to ring-coupling reactions than are $\text{N}_3\text{P}_3\text{Cl}_5\text{C}_2\text{H}_5$, $\text{N}_3\text{P}_3\text{Cl}_5\text{C}_3\text{H}_7\text{-}n$, or $\text{N}_3\text{P}_3\text{Cl}_5\text{C}_4\text{H}_9\text{-}n$. Species **3** could not be detected when the Grignard reagent was $\text{C}_6\text{H}_5\text{MgX}$. [The bi(cyclic) compound (**4**) was the only product detected throughout this reaction.] By contrast, $i\text{-C}_3\text{H}_7\text{MgCl}$ or $t\text{-C}_4\text{H}_9\text{MgCl}$ generated species **3** only—no bi(cyclic) compounds at all were formed. These differences will be discussed later.

Influence of the Schlenk Equilibrium. Why does the product ratio depend on the amount of Grignard reagent added? One explanation is based on changes in the Schlenk equilibrium. Grignard reagents are essentially monomeric in tetrahydrofuran, but they do participate in the Schlenk equilibrium (eq 1) in this



medium.³¹ Magnesium chloride is a product of the halogen-replacement reaction which yields **3**. Hence, equilibrium 1 may be moved to the right as the formation of **3** continues. Suppose that one of the species, R_2Mg or RMgCl , is responsible for the nucleophilic substitution that converts **2** to **3** and that the other reagent is involved mainly with the ring-coupling reaction that yields **4**. Under these circumstances the preponderance of **3** or **4** in the reaction mixture would depend on the total amount of Grignard added. This may be a contributing factor, but it does not explain all the experimental data. For example, it does not account for the decline in the concentration of **3** as **4** is formed

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(30) Gaseous products were analyzed by VPC/MS using a Finnigan 3200 gas chromatograph/mass spectrometer.

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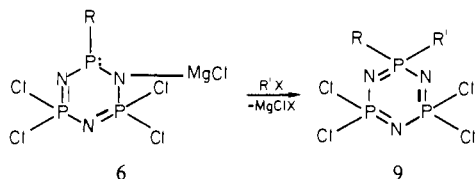
Table V. Reactions of Alkyl and Aryl Grignard Reagents with $(\text{NPCl}_2)_3$ in the Presence of Iodomethane^{a,19,20}

Grignard reagent	rate of addition ^b	% cyclic prods recvd			
		% 9	% 3	% 4	% 2
CH_3MgCl	slow	39	4	5	52
CH_3MgCl	fast	46	3	5	46
$n\text{-C}_4\text{H}_9\text{MgCl}$	slow	59	13	0	28
$n\text{-C}_4\text{H}_9\text{MgCl}$	fast	75	5	0	20
$i\text{-C}_3\text{H}_7\text{MgCl}$	slow	94	6	0	0
$i\text{-C}_3\text{H}_7\text{MgCl}$	fast	100	0	0	0
$t\text{-C}_4\text{H}_9\text{MgCl}^c$	slow	17	0	0	62
$t\text{-C}_4\text{H}_9\text{MgCl}^d$	fast	17	0	0	65
$\text{C}_6\text{H}_5\text{MgCl}$	slow	30	0	17	53
$\text{C}_6\text{H}_5\text{MgCl}$	fast	35	0	12	53

^a Two equivalents of Grignard reagent was added to an equimolar mixture of $(\text{NPCl}_2)_3$ and CH_3I in THF at 0 °C. ^b See Experimental Section. ^c 1,1-Dimethylcyclophosphazene (21%) was also observed. ^d 1,1-Dimethylcyclophosphazene (18%) was also observed.

in the later stages of the reaction. Furthermore, the yields of **3** and **4** were unaffected when added MgCl_2 (saturated solution) was present during the reactions of CH_3^- , C_2H_5^- , $n\text{-C}_4\text{H}_9^-$, $i\text{-C}_3\text{H}_7^-$, or $\text{C}_6\text{H}_5\text{MgCl}$ with **2** at 0 °C. Thus, changes in the Schlenk equilibrium probably exert only a minor influence on the course of the reaction. A more plausible explanation involves the nature of the intermediates in the reaction sequence.

Nature of the Metallophosphazene Intermediate. If metallophosphazenes, such as **5** or **6**, are intermediates in the reaction sequence, it should be possible to "trap" them by reaction with a reactive alkyl halide. Species **5** would yield a monoalkylcyclophosphazene (**3**), and intermediate **6** should yield a 1,1-dialkyl-3,3,5,5-tetrachlorocyclophosphazene (**9**).



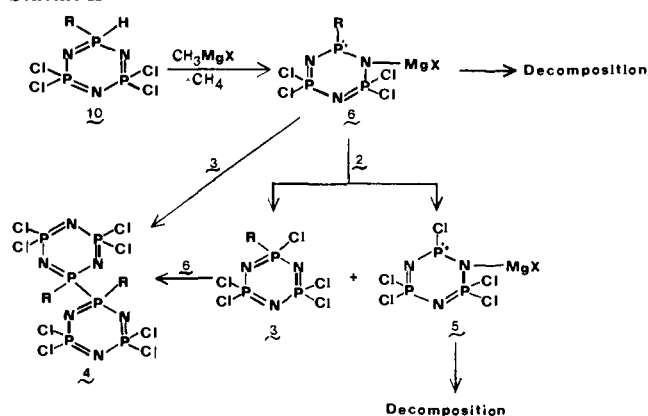
The addition of 2 equiv of alkyl- or arylmagnesium halide to a mixture of $(\text{NPCl}_2)_3$ and iodomethane in tetrahydrofuran at 0 °C yielded mainly the 1,1-methylalkyl or 1,1-methylaryl derivatives (**9**).³² The yields from these reactions are listed in Table V. The presence of iodomethane reduced the yield of the bi(cyclic) product (**4**). Only very low yields of **4** were obtained when CH_3MgCl or $\text{C}_6\text{H}_5\text{MgCl}$ were used, and **4** was entirely absent when $n\text{-C}_4\text{H}_9\text{MgCl}$ was employed. Thus, the evidence favors the view that species **6** lies on the main pathway from **2** to **4**. However, it does not eliminate the possibility that intermediate **5** lies on the same pathway. Of course, species **3** ($\text{R} = \text{CH}_3$) is formed along with **9** when **2** reacts with CH_3MgCl in the presence of CH_3I , but this simply reflects the nucleophilic displacement reaction.³³ Thus, the question remains of whether **6** is formed from **3** or from **5**, and this will be discussed.

Compounds **9** were formed even when secondary or tertiary alkylmagnesium halides were allowed to react with **2** in the presence of iodomethane. This indicated that sterically hindered

(32) Species of type **9** have been prepared by alternative routes.¹⁶

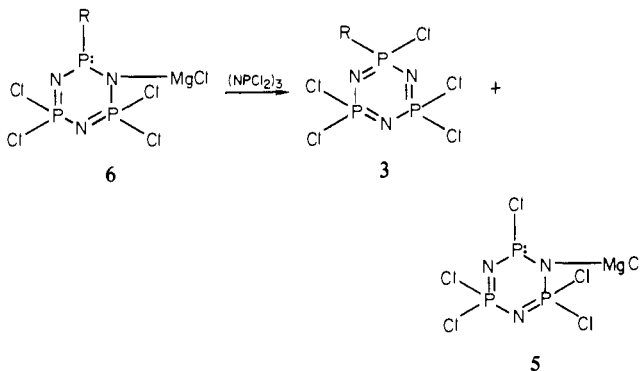
(33) Initially, reactions between Grignard reagents and **2** in the presence of CH_3I were monitored by ³¹P NMR spectroscopy following the addition of 0.5 equiv of organometallic reagent (see Experimental Section). This procedure was used in order to determine if phosphazene compounds other than those detected in the final reaction mixture were present at earlier stages. None were observed. When the entire 2 equiv of Grignard was added during the first 15 min of the reaction, slightly higher yields of **9** were obtained. This is because the side reaction between RMgCl and CH_3I is minimized by rapid addition of the Grignard reagent. The formation of $\text{N}_3\text{P}_3\text{Cl}_4(\text{CH}_3)_2$ from the reaction of **2** with $t\text{-C}_4\text{H}_9\text{MgCl}$ in the presence of iodomethane reflects the presence of CH_3MgCl generated via metal-halogen exchange between $t\text{-C}_4\text{H}_9\text{MgCl}$ and CH_3I .

Scheme II



Grignard reagents can undergo the metal-halogen exchange process. Thus, the inability of the system to yield bi(cyclophosphazenes) with isopropyl and *tert*-butyl Grignard reagents is due to steric hindrance at the ring-coupling stage and not at the point of metallophosphazene formation.

The above results also suggest that monoalkylcyclophosphazene (**3**) may also be formed from the metallophosphazene (**6**). For instance, metal-halogen exchange between **6** and **2** would yield **3** and **5**. Species **6** could then be regenerated



via reaction of the Grignard reagent with **5**. Indeed, compounds of type **3** are formed when hydridophosphazenes¹⁵ are metallated in the presence of **2**.

Route for the Formation of Metallophosphazene 6. As mentioned earlier, two plausible reaction pathways can be envisaged for the formation of **6**. Intermediate **6** could be formed via a metal-halogen exchange reaction that involves species **3** or through a halogen-replacement reaction that involves the (unidentified) metallophosphazene intermediate **5**. Treatment of $\text{N}_3\text{P}_3\text{Cl}_5\text{CH}_3$ with 1 equiv of RMgCl in tetrahydrofuran at 0 °C yielded species of type **9** by alkyl- or aryl-halogen replacement.³² Compounds of type **4** were not detected. This is consistent with the activation of molecules such as **3** to geminal nucleophilic halogen replacement by alkoxides, aryloxides, or amines.¹⁸

Thus, it appears that **6** is formed from **5** rather than from **3** (Scheme I). The initial metal-halogen exchange reaction between the Grignard reagent and **2** generates **5**, a species with a trivalent, tricoordinate phosphorus atom. The chlorine remaining on this phosphorus is then readily replaced by an alkyl or aryl group from another molecule of the Grignard reagent.

Ring-Coupling Reaction. If, as appears to be the case, metallophosphazene **6** lies on the principal pathway to **4**, two alternative ring-coupling steps are possible. Species **6** could react with $(\text{NPCl}_2)_3$ (**2**) to yield **8**, which would then react with Grignard reagent to give **4**. Alternatively, **6** might react with **3** to form **4** directly (Scheme I).

First, it is probably significant that no bi(cyclic) intermediates such as **7** or **8** were isolated or detected from these reactions, even though they would be expected to be quite stable in the absence of excess Grignard reagent. This fact alone would argue against the participation of $(\text{NPCl}_2)_3$ (**2**) in the main ring-coupling steps.

Table VI. Metallation of Hydridophosphazenes in the Presence of a Halophosphazene^{a,19,20}

$N_3P_3Cl_4(R)H$	$N_3P_3Cl_5Y$	% 4	% 3	% 2	% cyclic prods recvd ^b
R = CH ₃	Y = CH ₃	92	8		70
R = CH ₃	Y = Cl	16	26	58	55
R = C ₂ H ₅	Y = C ₂ H ₅	53	47		73
R = C ₂ H ₅	Y = Cl	5	25	70	57
R = <i>i</i> -C ₃ H ₇	Y = <i>i</i> -C ₃ H ₇	0	100		48
R = <i>i</i> -C ₃ H ₇	Y = Cl	0	40	60	47
R = <i>t</i> -C ₄ H ₉	Y = <i>t</i> -C ₄ H ₉	0	100		47
R = <i>t</i> -C ₄ H ₉	Y = Cl	0	37	63	45
R = C ₆ H ₅	Y = C ₆ H ₅	100	0		72
R = C ₆ H ₅	Y = Cl	59	0	41	58

^a One equivalent of CH₃MgCl was added to an equimolar mixture of N₃P₃Cl₄(R)H and N₃P₃Cl₅Y in THF at 0 °C. ^b Based on amounts of cyclic starting materials employed.

Second, the observation that the concentration of **3** first rises and then falls as the reaction to **4** proceeds suggests that **3** reacts with **6** to form **4**.

Third, it was possible to prepare metallophosphazene **6** by treatment of the hydridocyclotriphosphazene, N₃P₃Cl₄(R)H (**10**), with CH₃MgCl¹⁷ (Scheme II). The interaction of **6** with **3** (where R = CH₃, C₂H₅, or C₆H₅) brought about a high-yield conversion to **4** (Table VI). The ease with which the phenyl derivative of **3** reacts with **6** may explain why this product was never detected in the original reactions. However, no ring coupling occurred when the group R in **3** was *i*-C₃H₇ or *t*-C₄H₉. On the other hand, no species of type **8** were detected when **6** reacted with (NPCl₂)₃ (**2**).³⁴ The only products found were **3** and **4**. As described earlier, species **3** are formed presumably by chlorine abstraction from **2** and **6** (Scheme II). Such halogen-abstraction processes are known when (NPCl₂)₃ reacts with organo-transition-metal anions.³⁵ However, this provides a less efficient route to **4** than does the reaction of **6** with **3** (Table IV). Species such as **6** or **5** are known to be unstable above -60 °C.¹⁷ Because the route to **4** via **2** (Scheme II) involves a greater risk of decomposition of a metallophosphazene (roughly twice the risk), the loss of cyclotriphosphazene rings is correspondingly greater by this route.³⁶

Explanation of Product Distribution. As discussed, the bi(cyclic) products are formed via a metal-halogen exchange process. Both metal-halogen exchange and nucleophilic substitution reactions appear to account for the formation of compounds **3**. Evidence for nucleophilic substitution is provided by the observed distribution of the reaction products. Nucleophilic substitution reactions are often favored at higher temperatures. As shown in Table I, as the reaction temperature is increased, a greater proportion of monoorganocyclotriphosphazene (**3**) is formed.

The ability of a metallophosphazene (**6**) and a cyclotriphosphazene of type **3** to ring couple should diminish as the substituent group, R, becomes larger. In practice, higher yields of **4** are obtained when R is CH₃ rather than C₂H₅, *n*-C₃H₇, or *n*-C₄H₉ (Table I). Secondary and tertiary alkyl groups inhibit P-P bond formation. The pathways leading to the formation of **3** are also sensitive to steric constraints. For example, only a 50% conversion of (NPCl₂)₃ to N₃P₃Cl₅C₄H₉-*t* took place in the presence of 2 equiv of Grignard reagent at 66 °C. The factors which control ring coupling when R is C₆H₅ are less clear but are most likely electronic in nature.

The proposed mechanism is also consistent with the reaction stoichiometry. Four equivalents of Grignard reagent are consumed per two phosphazene rings in the formation of **4**. One equivalent

is used to generate **3**, 1 equiv is consumed in metallation to yield **5**, 1 equiv is for halogen replacement to give **6**, and up to 1 equiv is for reaction with the liberated alkyl halide to generate R-R. Thus, in terms of the observed facts, 2 equiv of CH₃MgX are required for the complete consumption of **2**, but only 1 equiv of *i*-C₃H₇MgCl is needed (Table I). Those reactions that yield similar proportions of **3** and **4** (where R = C₂H₅, *n*-C₃H₇, and *n*-C₄H₉) consume 1.5 equiv of organometallic reagent.

These results provide clues to what might be expected when high polymeric (NPCl₂)_n reacts with Grignard reagents. The formation of P-P bonds would generate cross-links that would be detrimental to complete halogen replacement. Thus, the design of reaction conditions that favor substitution over metal-halogen exchange is a key requirement for macromolecular synthesis. The present results imply that this might be accomplished most readily with isopropyl or *tert*-butyl Grignard reagents. However, it is known³⁷ that P-P bonds can be cleaved by alkoxides and aryl oxides, and this may provide a route for the introduction of a broad range of both alkyl or aryl and alkoxy or aryloxy side groups into the macromolecular system.

Experimental Section

Materials. Hexachlorocyclotriphosphazene (**2**) was supplied by Ethyl Corp. and was purified by sublimation followed by two recrystallizations from *n*-hexane. The Grignard reagents were obtained commercially from Alfa-Ventron as 1.5-3.0 M solutions in tetrahydrofuran or diethyl ether. These were analyzed before use by the method of Watson and Eastham³⁸ using 2,2'-biquinoline as an indicator. Tetrahydrofuran (THF) (Baker) was distilled into the reaction flask under an atmosphere of dry nitrogen from a sodium benzophenone ketyl drying agent. Anhydrous magnesium chloride (Aldrich) was dried for several days in vacuo at 160-170 °C. Iodomethane (Aldrich) was distilled from P₂O₅ before use. Alkyl- and aryl-substituted phosphazenes, N₃P₃Cl₄(R)H and N₃P₃Cl₅R, were prepared by using procedures described elsewhere.^{15,18,39} All manipulations involving air-sensitive reagents or substrates were carried out either in a nitrogen-filled glove box equipped with a recirculating system to remove oxygen and water or with the use of typical Schlenk-tube techniques.

Reactions of Grignard Reagents with (NPCl₂)₃. A solution of (NPCl₂)₃, **2** (5.0 g, 0.014 mol), in THF (140 mL) was either cooled to 0 °C or heated to reflux (66 °C). The Grignard reagent (see Table I), dissolved in either THF or diethyl ether, was added dropwise to the solution. After every 0.5 equiv of Grignard reagent/(NPCl₂)₃ had been added, the addition was stopped and the solution was stirred for 60 min. At the end of this time, a further 0.5 equiv of the Grignard reagent was added, and the procedure was repeated until all the reagent had been added. The reaction mixture was then stirred for 24 h. A 2-mL aliquot of the mixture was then transferred via syringe into a nitrogen-filled NMR tube and was analyzed.²⁰ The data obtained are listed in Table I.¹⁹

Isolation of the Bi(cyclotriphosphazenes). After an aliquot from the reactions described above had been analyzed by ³¹P NMR spectroscopy, the reaction products were isolated in the following manner. The solvent was removed under reduced pressure and the products were extracted with dichloromethane. The solution was then filtered through a silica gel column (4 cm × 8 cm) to remove traces of magnesium halides. Biphenyl (obtained from the reaction of **2** with C₆H₅MgX) was removed by washing with hot hexane (2 × 200 mL). Separation of compounds **3** and **4** was achieved by gradient elution through a silica gel chromatography column with C₆H₁₄/CH₂Cl₂ solvent. The bi(cyclotriphosphazenes) were further purified by recrystallization from C₆H₁₄/CH₂Cl₂ media. The yields of compounds **4** ranged from 39 to 75% [Table II (supplementary material)].

Isolation of Gaseous Products. To a solution of (NPCl₂)₃ in THF at 66 °C was added either methyl- or ethylmagnesium bromide as described above. A stream of nitrogen was passed over the reaction mixture, through a trap cooled to -196 °C (500 mL), and through an oil "bubbler". When the addition of the Grignard reagent was complete, the solution was refluxed for 8 h. At the end of this time, the cold trap was evacuated, allowed to warm to 25 °C, and backfilled with nitrogen. Samples of the gaseous mixture were withdrawn from the collection vessel and subjected to gas chromatography/mass spectrometric analysis.³⁰ Chloromethane and ethane were detected when CH₃MgBr was used,

(34) A further confirmation of the proposed pathway is provided by the fact that, when R in **10** and **6** is C₂H₅ or C₆H₅, no methyl derivatives of **3** or **4** are formed. Hence, the Grignard reagent used to convert **10** to **6** does not participate further in the reaction.

(35) Allcock, H. R.; Riding, G. H., unpublished observations.

(36) The formation of **6** from **10** (R = CH₃) in the absence of **2** or **3** generated traces of **3** (R = CH₃) or **4** (R = CH₃), but most of the product did not contain cyclotriphosphazene rings.

(37) Allcock, H. R.; Connolly, M. S.; Harris, P. J. *J. Am. Chem. Soc.* **1982**, *104*, 2482.

(38) Watson, S. C.; Eastham, J. F. *J. Organomet. Chem.* **1967**, *9*, 165.

(39) Compounds analogous to **3**, **9**, and **10** in which R = C₆H₅ have recently been prepared: Allcock, H. R.; Connolly, M. S.; Whittle, R. R., submitted for publication.

while the reaction with C_2H_5MgBr yielded chloroethane and butane.

^{31}P NMR Monitoring. The reactions between Grignard reagents and $(NPCl_2)_3$ at 0 or 66 °C were carried out as described above with the following modifications. After 0.5 equiv of the Grignard reagent/ $(NPCl_2)_3$ had been added, the addition was stopped and the solution was stirred for 24 h. At the end of this time, a 2-mL aliquot of the reaction mixture was transferred via syringe into a nitrogen-filled NMR tube and was analyzed.²⁰ A further 0.5 equiv of the Grignard reagent was then added, and the procedure was repeated until either the starting material (**2**) could no longer be detected or 2.0 equiv of Grignard reagent had been added. The data presented in Figure 1 were obtained by analysis of the reaction mixture following the reaction of successive 0.25 equiv of $n-C_4H_9MgCl$.

The data presented in Figure 2 were obtained in the following manner: A solution of $(NPCl_2)_3$ (10 g, 0.028 mol) in THF (280 mL) was cooled to 0 °C. *n*-Butylmagnesium chloride (26 mL, 1.65 M in THF) was added dropwise over a period of 8 min. The temperature of the solution was maintained at 0 °C throughout the entire reaction. The midpoint of the addition was taken as $t = 0$. A 2-mL aliquot with withdrawn from the reaction via syringe at $t = 5, 10, 15, 20, 30, 40, 50, 60, 75,$ and 90 min and quenched immediately with isopropyl alcohol (0.3 mL). The aliquots were then analyzed by ^{31}P NMR spectroscopy.^{19,20}

Reactions between Grignard Reagents and $(NPCl_2)_3$ in $MgCl_2$ -Saturated THF. A solution of $(NPCl_2)_3$ (5.0 g, 0.014 mol) and $MgCl_2$ (4.0 g, 0.42 mol) in THF (140 mL) was cooled to 0 °C. The Grignard reagent (see Table I), dissolved in THF or diethyl ether, was added dropwise to the solution. After every 0.5 equiv of Grignard reagent/ $(NPCl_2)_3$ had been added, the addition was stopped and the solution was stirred for 60 min. At the end of this time, a further 0.5 equiv of the Grignard reagent was introduced, and the procedure was repeated until all the reagent had been added. The reaction mixture was then stirred for 24 h. At the end of this time, a 2-mL aliquot of the solution was transferred via syringe into a nitrogen-filled NMR tube and was analyzed.²⁰ The reaction was carried out by using methyl-, ethyl-, *n*-butyl-, isopropyl-, and phenylmagnesium chloride. In each case the composition of the product mixture was identical with that listed in Table I.

Metallophosphazene Trapping Reactions. A solution of $(NPCl_2)_3$ (2.5 g, 0.007 mol) and iodomethane (0.44 mL, 0.007 mol) in tetrahydrofuran (70 mL) was cooled to 0 °C. The Grignard reagent (0.014 mol), dissolved in THF or diethyl ether, was then added dropwise to the solution. Two types of Grignard addition were employed.³³ In the first (slow addition), 0.5 equiv of Grignard reagent was added. The solution was then stirred for 24 h. At the end of this time, a 2-mL aliquot of the reaction mixture was transferred by syringe into a nitrogen-filled NMR tube and was analyzed.²⁰ A further 0.5 equiv of the Grignard reagent was then added, and the procedure was repeated until all of the reagent solution had been added. The results obtained are listed in Table V. Alternatively, the entire 2.0 equiv of Grignard reagent was added over a period of 15 min (fast addition). The solution was stirred for 24 h. After this time a 2-mL aliquot of the reaction mixture was transferred via syringe into a nitrogen-filled NMR tube and was analyzed. These results are also listed in Table V.

The cyclic products were recovered in the following manner: The reaction solution was filtered to remove insoluble MgI_2 . The solvent was evaporated under reduced pressure, and the products were extracted with dichloromethane. The solution was then filtered through a silica gel column (4 cm \times 8 cm) to remove traces of magnesium halides.

Reactions of Grignard Reagents with $N_3P_3Cl_5CH_3$. A solution of $N_3P_3Cl_5CH_3$ (1.0 g, 0.003 mol) in THF (30 mL) was cooled to 0 °C. The Grignard reagent (0.003 mol), dissolved in THF, was then added dropwise to the solution. After 0.5 equiv of the Grignard reagent had been added, the addition was stopped and the solution was stirred for 60 min. At the end of this time, the remaining 0.5 equiv of Grignard reagent was added, and the solution was stirred for 24 h. A 2-mL aliquot of the reaction mixture was then transferred via syringe into a nitrogen-filled NMR tube and analyzed.^{20,40}

Metallation of $N_3P_3Cl_4(R)H$ in the Presence of $N_3P_3Cl_3Y$. All of these reactions were carried out in an identical manner. The following procedure is typical: A solution of $N_3P_3Cl_4(CH_3)H$ (1.0 g, 0.003 mol) and $N_3P_3Cl_5CH_3$ (1.1 g, 0.003 mol) in THF (30 mL) was cooled to 0 °C. A solution of CH_3MgCl (1.05 mL, 2.9 M) in THF was then added dropwise over a period of 15 min. The solution was then stirred for 24 h. At the end of this time, a 2-mL aliquot of the reaction mixture was transferred via syringe into a nitrogen-filled NMR tube and was analyzed.²⁰ The data obtained are listed in Table VI.¹⁹ The cyclic products were then

recovered in the following manner: The solvent was removed under reduced pressure, and the products were extracted with CH_2Cl_2 . This solution was then filtered through a silica gel column (2 cm \times 4 cm) to yield 1.4 g of cyclic products (70% based on the starting material used).

Reaction of $N_3P_3Cl_4(CH_3)H$ with CH_3MgCl . A solution of $N_3P_3Cl_4(CH_3)H$ (1.0 g, 0.003 mol) in THF was cooled to 0 °C. A solution of CH_3MgCl (1.05 mL, 2.9 M) in THF was added dropwise over a period of 15 min. The solution was stirred for 24 h. At the end of this time, a 2-mL aliquot of the reaction mixture was transferred into a nitrogen-filled NMR tube and was analyzed. Phosphazene compounds $N_3P_3Cl_5CH_3$ and $(N_3P_3Cl_4CH_3)_2$, were detected along with other unidentified products. The solvent was then removed under reduced pressure, and the products were extracted with CH_2Cl_2 . This solution was filtered through a silica gel column (2 cm \times 4 cm) to yield 0.05 g of **3** and **4**.

Proof of Structure of Compounds 4. The bi(cyclotriphosphazenes) synthesized in this study were characterized by infrared spectroscopy, 1H and ^{31}P NMR spectroscopy, mass spectrometry (low and high resolution), and, in a representative case, elemental analysis.²² These data are listed in Tables II–IV (supplementary material). Moreover, the structures of the methyl⁴¹ and phenyl⁴² derivatives have been confirmed by single-crystal X-ray structure determinations.

The mass spectral data²¹ for compounds **4** are listed in Table II (supplementary material). All the compounds yielded a weak parent ion in the mass spectrum, with a characteristic Cl_4 isotope pattern. The most abundant ions (Cl_4 isotope pattern) correspond to fragments resulting from cleavage of the P–P bond.^{11,13}

The infrared spectra²³ of compounds **4**, listed in Table III (supplementary material), were consistent with the proposed structures. In each case an intense absorbance between 1100 and 1300 cm^{-1} was observed. This is characteristic of the PN skeleton of cyclic phosphazene compounds.⁹ Other bands in these spectra were tentatively assigned to C–H and P–Cl absorbances. The Raman spectra of compounds **4** ($R = CH_3$ and C_6H_5) have also been recorded.³⁷

The proton-decoupled ^{31}P NMR spectra (listed in Table IV) of the bi(cyclotriphosphazenes) were interpreted as $M_2AA'M'_2$ spin systems.^{24,26,37} The resonance assigned to the nuclei constituting the P–P linkage appeared at 17.7 ppm ($R = C_6H_5$) or between 29.4 and 31.9 ppm ($R = alkyl$). The other resonance in the spectrum, assigned to the PCl_2 group, appeared at ≈ 20 ppm. These assignments were confirmed from the proton uncoupled ^{31}P NMR spectrum in which the former resonance broadened due to unresolved proton–phosphorus coupling. The latter resonance remained virtually unchanged.

The organic side groups in compounds **4** were identified by inspection of the high-field 1H NMR spectra of these compounds.²⁵ These data are also listed in Table IV. Due to the various complex proton–phosphorus coupling interactions, only a limited number of coupling constants could be determined readily.²⁷ However, a detailed interpretation of 1H NMR couplings for bi(cyclotriphosphazenes) has recently been presented.³⁷

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Registry No. **2**, 940-71-6; **3** ($R = CH_3$), 71332-21-3; **3** ($R = n-C_4H_9$), 75132-82-0; **3** ($R = i-C_3H_7$), 75155-05-4; **4** ($R = CH_3$), 80241-37-8; **4** ($R = C_6H_5$), 21229-71-0; **4** ($R = C_2H_5$), 80241-38-9; **4** ($R = n-C_3H_7$), 80241-39-0; **9** ($R = CH_3$; $R' = CH_3$), 6204-32-6; **9** ($R = n-C_4H_9$; $R' = CH_3$), 72474-27-2; **9** ($R = i-C_3H_7$; $R' = CH_3$), 72474-28-3; **9** ($R = t-C_4H_9$; $R' = CH_3$), 72474-20-5; **9** ($R = C_6H_5$; $R' = CH_3$), 84811-29-0; **10** ($R = CH_3$), 68351-74-6; **10** ($R = C_2H_5$), 71982-84-8; **10** ($R = i-C_3H_7$), 71982-86-0; **10** ($R = t-C_4H_9$), 71982-89-3; **10** ($R = C_6H_5$), 81098-53-5; CH_3Cl , 74-87-3; $n-C_4H_9Cl$, 109-69-3; $i-C_3H_7Cl$, 75-29-6; $t-C_4H_9Cl$, 507-20-0; C_6H_5Cl , 108-90-7; CH_2Br , 74-83-9; C_2H_5Cl , 75-00-3; C_2H_5Br , 74-96-4; $n-C_3H_7Cl$, 540-54-5; C_6H_5Br , 108-86-1; CH_3I , 74-88-4.

Supplementary Material Available: Table II–IV for bi(cyclotriphosphazenes) showing mass spectral and elemental analysis data (Table II), infrared data (Table III), and ^{31}P NMR and 1H NMR data (Table IV) (3 pages). Ordering information is given on any current masthead page.

(40) Percent conversions^{19,20} to **9** were as follows: $R = R' = CH_3$, 69%; $R = CH_3$, $R' = n-C_4H_9$, 65%; $R = CH_3$, $R' = C_6H_5$, 47%.

(41) Allcock, H. R.; Whittle, R. R.; Desorcie, J. L., manuscript in preparation.

(42) Zoer, H.; Wagner, A. J. *Cryst. Struct. Commun.* **1972**, *1*, 17.